

Congratulations on the purchase of your new toolbox! You can be assured your toolbox was constructed and designed with quality and performance in mind. This installation manual was compiled for your benefit. Please take time to read all of the instructions before beginning this installation. The contents of this instruction are based on the latest product information available at the time of publication. The manufacturer reserves the right to make changes in price, color, materials, equipment, specifications or models at any time without notice. Inspect for signs of obvious or concealed freight damage. If damage does exist, file a claim with the transportation company immediately. Be sure that all damaged parts are replaced and that the mechanical problems are corrected prior to installation.

## **ACAUTION**

THIS INSTALLATION REQUIRES THE USE OF POWER TOOLS. SAFETY GLASSES SHOULD BE WORN AT ALL TIMES DURING THE USE OF THE POWER TOOLS. IF YOU ARE UNABLE TO LIFT A MINIMUM OF 50 LBS., THEN THIS INSTALLATION WILL REQUIRE THE USE OF TWO PEOPLE.

Do not use this toolbox for the storage or transportation of flammables, explosives, hazardous waste or materials such as gasoline, solvents, gun powder, dynamite, propane tanks, acetylene tanks, any other compressed gas or cutting torches. This toolbox is only intended for use in storing and transporting small tools and equipment and/or other materials.

- 1. If the proper mounting brackets are not used, the tool-box could drop off the vehicule while it is moving and cause personal injury and/or property damage.
- 2. Mounting your toolbox through the top, back or sides without bottom support will significantly reduce the capacity and possibly the life of the toolbox.
- 3. Prior to any welding or drilling holes in a vehicle frame, check for location of fuel tanks, fuel lines, brakes lines or electrical wires.

To properly support your Underbody Toolbox, you need to support the bottom with mounting brackets. These brackets should be placed so that each end of the toolbox is supported by the full width of the mounting bracket. To prevent water leaks, apply silicone sealant all around each fastener after installation.



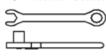
## **TOOLS REQUIRED**

1/2" Flat Washer

1/2" Locknut



1/2" Wrench / Socket







Safety Glasses

## **Installation**

Do not install "None Self-Support" boxes without the support brackets. Our regular box models are not manufactured to be installed without an appropriate support system. Brackets are sold separately by Trebor Manufacturing.



Drill a hole in the support brackets while keeping in mind where you plan on installing them on the truck or trailer. The minimal dimension for the bolts is ½".

Drill a hole in the support brackets and box. It is very important to <u>only pierce the box at the base (bottom)</u>. Use 4 Bolts and nuts to secure the box to the support brackets. We recommend using ½ inch bolts and nuts to fix the box to the support brackets. Install the support brackets on the truck or trailer making sure the spacing between is in tune with the size of the box.

<u>Warning!</u> Additional attachments at the back of the box with the intent of increasing the stability and hold can lead to damaging the box. This is due to the torsion the truck and trailer frames undergo during turns. We strongly recommend not reinforcing attachments through the back of the box to the support brackets.



Use the pictures below as a guide