



1499-B Startop Road, Gloucester, Ontario K1B 3W5  
Tel: (613) 749-6600 Fax: 9613) 749-4038

### General Instructions:

- 1) Do not install None Self-Support Boxes without the Support Brackets. Our regular box models are not manufactured to be installed without an appropriate support system. Brackets are sold separately. (See Below image.)
- 2) Drill a hole in the support brackets while keeping in mind where you plan on installing them on the truck or trailer. The minimal dimension for the bolts is ½”.
- 3) Drill a hole in the support brackets as well as the box. It is very important to only pierce the box at the base. Use 4 nuts to secure the box to the support brackets. We recommend using 3/8 to ½ sized nuts to fix the box to the support brackets.

Note: Additional attachments at the back of the box with the intent of increasing the stability and hold can lead to damaging the box. This is due to the torsion the truck and trailer frames undergo during turns. We strongly recommend not reinforcing attachments through the back of the box to the support brackets.

- 4) Install the support brackets on the truck or trailer making sure the spacing between is in tune with the size of the box.
- 5) Insert the box and finish the installation.



--Example of Support Brackets --

---

**Warning: Warranty will be void if installation is performed without the proper installation kit (not Included).**

---